

Annexure-3: Cable glands

1.0 SCOPE

This technical specification covers the requirements of design, manufacture, testing at works, packing and dispatch of Cable Glands. No deviation from the requirements specified in various clauses of this specification shall be allowed.

2.0 SPECIFIC TECHNICAL REQUIREMENT

Double compression, Heavy Duty, Nickel plated (coating thickness not less than 10 microns) brass cable glands shall be provided by the vendor for all power and control cables to provide dust and weather proof terminations. The cable glands shall be tested as per BS: 6121. They shall comprise of heavy duty, brass casting, machine finished and Nickel-plated, to avoid corrosion and oxidation. Rubber components used in cable glands shall be neoprene and of tested quality. The Nickel-plated glands shall be dust proof, screw on type, shrouded complete with necessary armour clamp and tapered washers etc.

3.0 TEST

All valid test reports as per relevant standard shall be furnished including Proof Torque Test, Tensile Test, Seal Test and Electrical Continuity Test as per BS 6121. Cable glands shall also be tested for dust proof and weather-proof termination. Bidders shall submit valid reports of type tests carried out within seven years of bid opening. These reports should have been conducted on identical / similar equipment to those offered. In case less than five years old type test reports OR valid type tests are not furnished, the tests shall be conducted free of charge. No separate type test charges shall be paid.